

Federal Signal Corporation

INSTALLATION AND SERVICE INSTRUCTIONS

MODEL PA-15A DIRECTOR ELECTRONIC SIREN SERIES 1E

Warranty

The Federal Signal Corporation warrants each of its new electronic sirens to be free from defective material and workmanship for a period of one year from date of purchase. Federal Signal Corporation will remedy any defect which under normal installation and operation discloses such defect; provided the unit is delivered, transportation prepaid by owner, to our factory for examination and such examination reveals that in our judgment a defect in material and/or workmanship exists. In all cases, Federal Signal Corporation will be sole judge of what constitutes defective material and workmanship.

Defects of workmanship and material under this warranty will be corrected at no cost to you for labor and material.

This warranty does not extend to any electronic siren which has been subjected to abuse, misuse; improper installation or violation of any instructions supplied by us, nor extended to units which have been serviced or modified at any facility other than our factory.

This warranty takes precedence over all other warranties expressed or implied and no representative or other person is authorized to assume for Federal Signal Corporation any other liability in connection with the sale of our electronic sirens.

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FEDERAL SIGNAL CORPORATION

SECTION I GENERAL DESCRIPTION

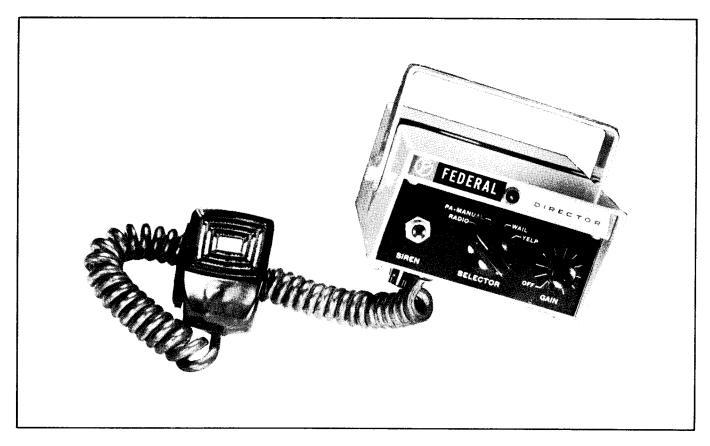


Figure 1. Model PA-15A (Director) Electronic Siren.

The FEDERAL Model PA-15A (Director) Electronic Siren is a precision built, compact solid-state unit of advanced design. The unit provides two distinct siren sounds plus provisions for public address, manual siren operation and the amplification of radio messages. The Director ordinarily comes equipped for use with a 12 VDC power source (positive or negative grounded system). Any 75 watt commercial speaker (11-ohm impedance) may be used with the PA-15A. Your FEDERAL dealer has a full line of speakers that can be used with the PA-15A. By use of an auxiliary switch, such as a horn ring or foot switch, the unit can be operated manually. The unit can still be operated manually, by depressing the SIREN button, after the auxiliary switch is installed.

Other features of the PA-15A include:

- Output isolation transformer to reduce the hazard of shorting the output transistors caused by instantaneous shortcircuits across the load, i.e. rubbing of speaker coil.
- Blocking transistor to increase thermal stability.
- Blocking diode to prevent damage to the unit if power leads are reversed.
- Silicon transistors for maximum reliability.
- Constructed to facilitate servicing.

SECTION II SPECIFICATIONS

Input Voltage 10 VDC to 14.6 VDC							
Standby Current 500 MA maximum (MANUAL position)							
Operating Current 6 amperes (WAIL position, 1 speaker) 10 amperes (WAIL position, 2 speakers)							
Operating Temperature30°C to +65°C							
Frequency Range 500 Hz to 1400 Hz							
Cycle Rate Wail - 10 cycles/minute Yelp - 180 cycles/minute							
Voltage Output (13.6 VDC input) 40 Vpp (11-ohm resistive load) 38 Vpp (5.5 ohm resistive load)							
Audio Distortion Less than 10% from 300 Hz to 3000 Hz at output power levels of 1/10 watt to 25 watts							
Auxiliary switch leakage resistance . 10K ohms, minimum							
Size							
Net Weight 4 pounds, 2 ounces							
Shipping Weight 6 pounds							
NOTE: The following parameters were obtained with the GAIN control set at maximum. The voltage shown is needed to obtain the maximum sine wave output of 17 V RMS.							
Radio Input Impedance 1800 ohms							
Radio Input Voltage 0.55V							

SECTION III

3-1. UNPACKING.

After unpacking the Model PA-15A, examine it for damage that may have occured in transit. If the equipment has been damaged, file a claim immediately with the carrier stating the extent of the damage. Carefully check all envelopes, shipping labels and tags before removing or destroying them. The packing carton in which the electronic siren is packed contains:

- A. Model PA-15A Electronic Siren.
- B. Mounting bracket.
- C. Envelope containing mounting hardware.

3-2. MOUNTING BRACKET.

The electronic siren comes equipped with a swinging bracket which enables it to be mounted in a variety of positions (see figure 2). Positioning the bracket above the unit allows mounting to the underside of the dash. Positioning the bracket below the unit will permit mounting above the

dash or on any horizontal surface. The unit should be mounted in a position that is both comfortable and convenient to the operator. After determining the mounting position, proceed as follows:

CAUTION: The unit must be installed in an adequately ventillated area. Never install in the path of air flow from heater ducts.

- A. Use the mounting bracket as a template and mark two positioning holes.
- B. Drill two $\frac{1}{4}$ -inch mounting holes.
- C. Mount the bracket with the $\frac{1}{4}$ -20 x 3/4 hexagon head machine screws, $\frac{1}{4}$ -20 hexagon nuts and $\frac{1}{4}$ -inch split lock washers as shown in figure 3.

3-3. ELECTRONIC SIREN TO MOUNTING BRACKET.

The height of the unit above or below a surface may be adjusted by selecting a set of mounting holes in the bracket. Mount the unit to the bracket with the two $\frac{1}{4}$ -20 x 5/16 hexagon head machine screws as shown in figure 3. The unit may be tilted to any convenient position.

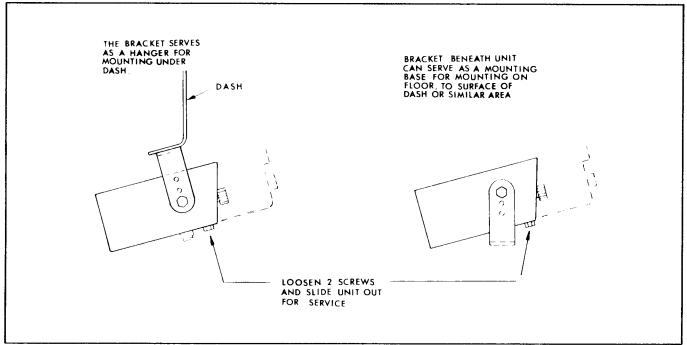


Figure 2. Positioning Unit in Mounting Bracket.

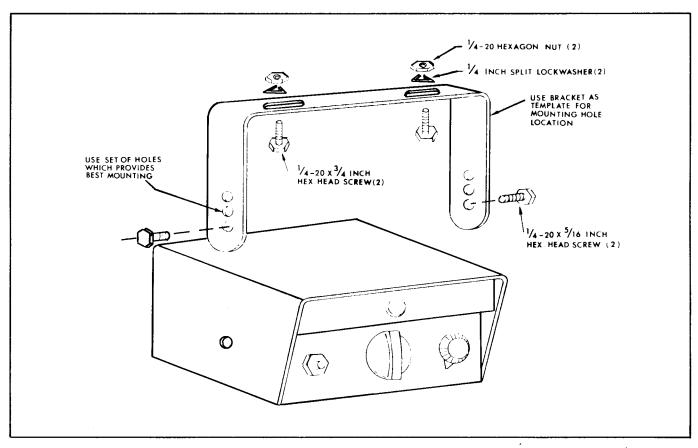


Figure 3. Installation of Mounting Bracket.

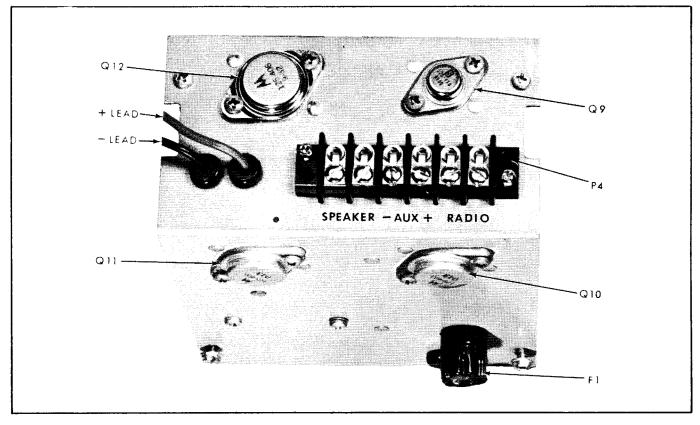


Figure 4. Rear View of Electronic Siren.

3-4. CONNECTION TO POWER SOURCE.

The electronic siren will operate in vehicles having either a negative or positive grounded system. Take care to insure battery charging voltage does not exceed 14.6 VDC at any time. Operating power can be obtained by making connections to the hot side of the ignition switch or directly at the battery terminal. To protect the wire when connected to the battery terminal, use an inline fuseholder and 20-ampere fuse (not supplied). The fuseholder should be installed as close to the battery as practical. Red and black wires, protruding through the electronic siren rear panel, are the power cable leads. Determine the type of vehicle ground system, and perform the applicable procedure described below. When the negative terminal of the battery is connected to the vehicle frame, the vehicle has a negative grounded system. When the positive battery terminal is connected to the vehicle frame. the vehicle has a positive grounded system.

A. Negative Ground Installation.

Connect the red lead to the positive (hot) side of the battery terminal or ignition switch. Connect the black lead to the vehicle frame. When making connections directly to the battery terminal, proceed as follows:

1. Drill a $\frac{1}{2}$ -inch hole through the firewall on the battery side of the vehicle.

- 2. Place a grommet in the newly drilled hole.
- 3. Feed the black and red leads through the grommet and connect as previously described.
- B. Positive Ground Installation.

Connect the black lead to the negative (hot) side of the battery terminal or ignition switch. Connect the red lead to the vehicle frame.

3-5. SPEAKER CONNECTIONS.

The unit is designed to operate with one 11-ohm impedance speaker, or two 11-ohm impedance speakers connected in parallel. Speakers are not included as part of the electronic siren. FEDERAL speakers are weatherproof and may be installed in any convenient location; on the roof, fender, behind the grille, etc. Any special mounting instructions applicable to the model of speaker you have selected will be found in the speaker carton. The two conductor insulated wire from the speaker should be connected to the terminals marked SPEAKER on the rear of the electronic siren (see figure 4). Either wire may be connected to either speaker lead, since polarity is not a factor when using a single speaker.

When two speakers are used, it is necessary to connect the speakers in parallel and

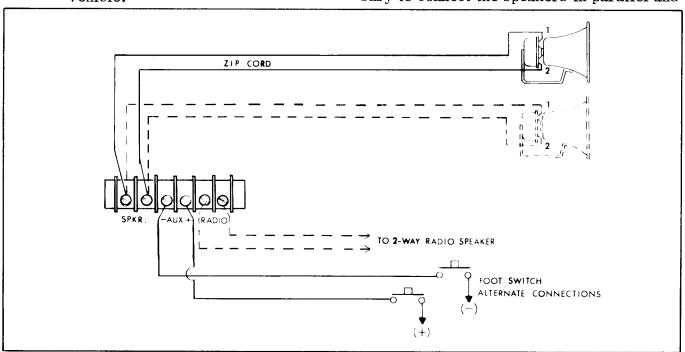


Figure 5. Terminal Board Connections — Foot Switch Control.

in-phase for optimum performance. This can be accomplished by connecting the two speaker leads marked "1" to the same electronic siren terminal, and the two speaker leads marked "2" to the other terminal (see figure 5).

3-6. FOOT SWITCH INSTALLATION.

A foot switch is provided to allow foot control of the siren in addition to the control provided by the front panel SIREN button. Find a convenient mounting position on the vehicle floorboard and proceed as follows:

- A. Use the foot switch as a template and mark two positioning holes on the floor-board.
- B. Drill two 0.128 diameter (#30) holes into the floorboard at the positioning marks.
- C. Connect a length of insulated wire (supplied) from one terminal of the foot switch to the AUX. + terminal at the rear of the siren. Connect another length of insulated wire from the other foot switch terminal to the positive (hot) side of the battery terminal (negative grounded systems). As an alternate method, connect one terminal of the foot switch to the AUX. terminal and the other foot switch terminal to the vehicle frame or other good ground point (see figure 5).

D. Mount the foot switch to the floor-board with the two $\#8 \times 3/4$ round head screws (supplied).

3-7. HORN SWITCH INSTALLATION.

Included with the electronic siren is a SPDT switch (toggle switch) which, when properly installed, allows the user to activate the siren by depressing the horn button. When installing the horn switch in a vehicle with a negative ground system with a grounded horn ring, connect as shown in figure 6. See figure 7 when installing the horn switch in a positive ground vehicle with a grounded horn ring, or in a negative ground vehicle with an ungrounded horn ring. Locate a convenient mounting position for the toggle switch (supplied) and proceed as follows:

- A. Drill a $\frac{1}{2}$ -inch diameter hole into the dash at the selected mounting location. Take care not to damage wires located behind the dash when drilling.
- B. Connect a length of insulated wire (supplied) from one terminal of the toggle switch to the horn or horn relay. A screw terminal is usually provided on the horn relay. If a screw terminal is not provided, connect the wire to the lead that connects to the horn relay.

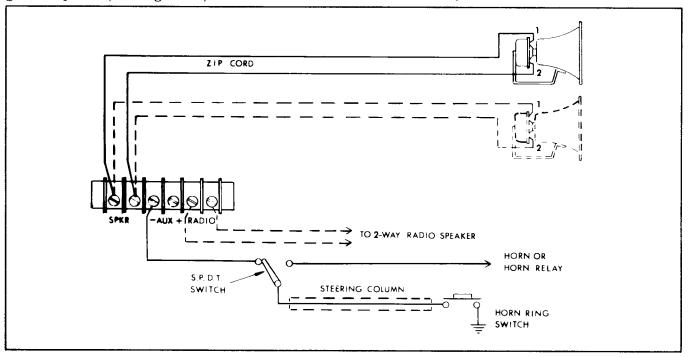


Figure 6. Terminal Board Connections — Horn Ring Control (negative ground vehicle with grounded horn ring).

- C. Connect a length of insulated wire from the other terminal of the toggle switch to the AUX. -terminal at the rear of the siren, if the vehicle has a negative ground system with a grounded horn ring (see figure 6). When the vehicle has a positive ground system with a grounded horn ring or a negative ground system with an ungrounded horn ring, connect this terminal of the toggle switch to the AUX. +terminal at the rear of the siren (see figure 7).
- D. Connect the center terminal of the toggle switch to the horn ring switch as shown in figure 6 or 7.

E. Place the hexagon nut on the threaded portion of the toggle switch. Insert the threaded portion of the toggle switch through the hole in the dash and secure with the knurled nut.

3-8. RADIO INTERCONNECTION.

Two terminals at the rear of the siren are provided for interconnection to the vehicle's two-way radio. After interconnection, the electronic siren has the provision to broadcast two-way radio messages over the loudspeaker.

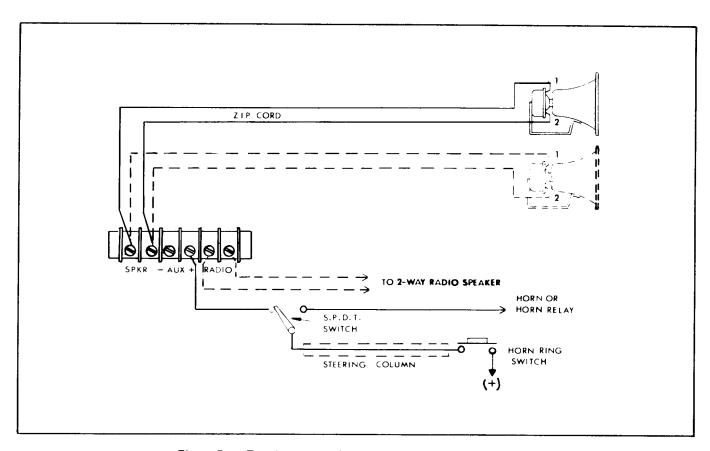


Figure 7. Terminal Board Connections — Horn Ring Control (positive ground vehicle with grounded horn ring) or negative ground vehicle with ungrounded horn ring).

SECTION IV

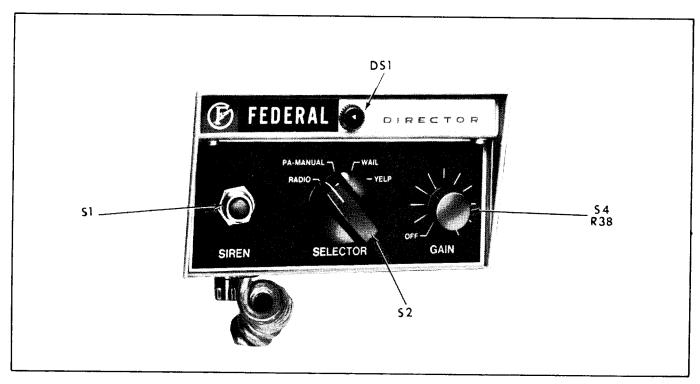


Figure 8. Front Panel View.

All controls utilized during normal operation of the electronic siren are located on the front panel (see figure 8).

4-1. GAIN CONTROL.

The GAIN control is used to turn the electronic siren on and off. Also, it is used to control the volume when the electronic siren is used for public address or radio amplification. Clockwise rotation of this knob turns the unit on. Further rotation increases voice volume in the public address or radio amplification mode. The GAIN control does not control the volume of the siren.

Radial lines around the knob can be used for setting the volume to a predetermined level. The maximum clockwise setting of the control will be determined, in most cases, by the point at which feedback or "squeal" occurs. This will depend upon the

microphone gain, open windows, speaker placement, proximity of reflecting surfaces (buildings or other vehicles), etc. Adjust the GAIN control to a position just below the point at which feedback occurs.

4-2. SIREN BUTTON.

The SIREN button, located on the lefthand side of the front panel, is used to activate the siren when the SELECTOR switch is in the MANUAL position.

4-3. SELECTOR SWITCH.

The SELECTOR switch is a four position rotary switch used to select the mode of operation. Pressing the microphone "talk" button, when the SELECTOR switch is set to any position except RADIO, disables the circuit and allows the voice message to be broadcast. The following are positions on the SELECTOR switch:

A. RADIO.

In this position incoming radio messages are amplified by the electronic siren. Volume can be controlled by the GAIN control.

B. P.A. MANUAL.

In this position the electronic siren may be used as a public address system. Volume is controlled by the GAIN control. In this position it is possible to operate the siren by depressing the front panel SIREN button. The siren can also be activated by means of

an auxiliary switch, such as a foot switch or horn ring button. Operation will be similar to that of a conventional electromechanical siren.

C. WAIL.

In this position the siren will produce a continuous "wailing" sound, up or down in frequency.

D. YELP.

In this position a continuous rapid "warbled" tone is generated.

SECTION V

OPERATION

5-1. TURNING THE UNIT ON OR OFF.

To turn the unit on, rotate the GAIN control clockwise until a click is heard. The pilot lamp will illuminate. To turn the unit off, rotate the GAIN control fully counterclockwise.

5-2. RADIO OR P.A. OPERATION.

Set the SELECTOR switch to RADIO or PA MANUAL. Adjust the GAIN control to a position just below the point at which feedback occurs. When maximum public address volume is required, hold the microphone close to your lips and speak in

a loud voice. The radial lines around the GAIN control can be used for pre-setting the level.

5-3. WAIL OR YELP OPERATION.

Set the SELECTOR switch to the desired siren position.

5-4. MANUAL SIREN OPERATION.

Set the SELECTOR switch to the PA MANUAL position. Depress the SIREN button or, if connected, activate the auxiliary switch. To activate the siren from the horn ring switch, the toggle switch must be in the on position.

SECTION VI THEORY OF OPERATION

6-1. GENERAL.

The major circuitry consists of a wailyelp timing oscillator, sweep oscillator, emitter follower, driver amplifier, and output amplifier. See figure 11.

6-2. WAIL-YELP TIMING OSCILLATOR.

In the WAIL or YELP position, Q1 and Q2 function as a timing oscillator. output of the timing oscillator determines the frequency of operation of the sweep oscillator (Q5 and Q6). Initially, assume SELECTOR switch set to WAIL and Q1 on, C3 charges through R4 and the emittercollector junction of Q1. When C3 is sufficiently charged, Q1 cuts off which C3 discharges through R10. turns on Q2. The charge and discharge of C3 determines the repetition rate (10 cycles/minute) in the WAIL mode. In the YELP mode, C4 has a similar function as C3. The repetition rate in the YELP mode is approximately 180 cycles/minute. An RC network (C6, R12 in WAIL and C5, R11 in YELP) develops a slowly rising and falling voltage having a triangular shape. This rising and falling voltage is applied to the sweep oscillator and determines the frequency of operation.

With the SELECTOR switch set to MANUAL, Q1 and Q2 no longer function as a timing oscillator. When a positive source is connected through an auxiliary switch to P4, + AUX. terminal or when S1 is depressed, Q2 turns on and allows C6 to charge. While C6 charges, the sweep oscillator frequency increases. After releasing S1 or the auxiliary switch, Q2

turns off and C6 discharges through R12 causing the sweep oscillator frequency to decrease. The circuit will function in a similar manner when a negative source is connected through an auxiliary switch to the - AUX. terminal of P4.

6-3. SWEEP OSCILLATOR.

The rising and falling voltage from the timing oscillator is applied to the junction of R24 and R25. The voltage at this point determines the bias voltage at Q5 and Q6, which function as an astable multivibrator. CR4 and CR5 are used to set the DC bias of the transistors. The output of the sweep oscillator is a series of square waves, frequency determined (500 Hz to 1400 Hz) by the bias voltage. This frequency increases when the bias voltage decreases when the bias voltage decreases.

6-4. EMITTER FOLLOWER AND DRIVER.

An output from the sweep oscillator, microphone, or two-way radio is applied to the base of Q8. Transistor Q8 functions as an emitter follower, providing a high input and low output impedance. The output of Q8 is applied to the driver (Q9), amplified and transformer coupled to the output stage.

6-5. OUTPUT AMPLIFIER.

Transistors Q10 and Q11 operate as a Class B, push-pull amplifier. The output of the amplifier is transformer coupled to the speaker. Transistor Q12 and diode CR6 provide protection should the power leads be reversed. Q12, along with resistors R46 through R49, helps in preventing thermal runaway.

SECTION VII REPAIR AND MAINTENANCE

7-1. REPAIR AND SERVICE.

Most of the component electronic parts used in the Director are standard items that can be obtained from any radio or electronics supply shop.

To aid the repairman in isolating a malfunction and locating components, a top chassis view (figure 9), rear chassis view (figure 4), component location diagram (figure 10), and schematic diagram (figure 11) are provided. Any competent radio repairman or electronic technician should have no difficulty in tracing and correcting a malfunction, should any occur. When servicing the Director, the voltage chart (table 1) and troubleshooting chart (table 2) can be useful in isolating a malfunction. For emergency replacement of any of the small components, care must be used when soldering. Heat easily impairs transistors, capacitors and circuit boards. It is therefore advisable to use longnose pliers or a similar heat sink on the lead being soldered.

When replacing output transistors, insure that a matched pair is used. Replace only with Federal part number 125B403 or Lansdale 2N1560. Other transistors will burn-out after a very short time. Also, use heat sink compound on both sides of the mica. Insure that the mica is installed properly. Improper installation of mica could cause a short-circuit. Securely tighten transistor mounting screws.

NOTE

Most cases of defective output transistors are caused by a defective speaker (short-circuited voice coil). Make certain that the speaker is not defective prior to installing the repaired Director.

The factory can and will service your equipment or assist you with technical problems, should any arise, that cannot be handled satisfactorily and promptly locally.

Communications and shipments should be addressed to:

Customer Service Dept. Federal Signal Corporation 136th and Western Avenue Blue Island, Illinois 60406 If any unit is returned for adjustment or repair, it can be accepted only if we are notified by letter or phone in advance of its arrival. Such notice should clearly indicate the service requested and give all pertinent information regarding nature of malfunction and, if possible, its cause.

7-2. MAINTENANCE.

A. Removal from Mounting Bracket.

When removing the Director from the mounting bracket, loosen the two hexagon head screws on the underside of the unit, near the front edge (see figure 2). It is not necessary to remove the mounting bracket from location or the siren case from the bracket. Disconnect all connections. Slide the entire chassis and control panel out of the case.

B. Removal of Circuit Board.

The board is attached to the chassis by four Phillips-head screws. Removing these screws permits the board to be pivoted out of the chassis without breaking any of the electrical connections, and allowing ample access to all components.

C. Symmetry Adjustment.

The symmetry of the output waveform has been preadjusted at the factory and will not ordinarily require readjustment unless Q5 or Q6 have been replaced. To perform the symmetry adjustment, proceed as follows:

- 1. Remove the speaker leads connected at P4 on the rear of the unit. Connect an 11-ohm load to the speaker terminals at the rear of the unit.
- 2. Connect an oscilloscope across the 11-ohm load.
- 3. Set the SELECTOR switch to WAIL or YELP. Adjust R21 for a perfect square wave on the oscilloscope.

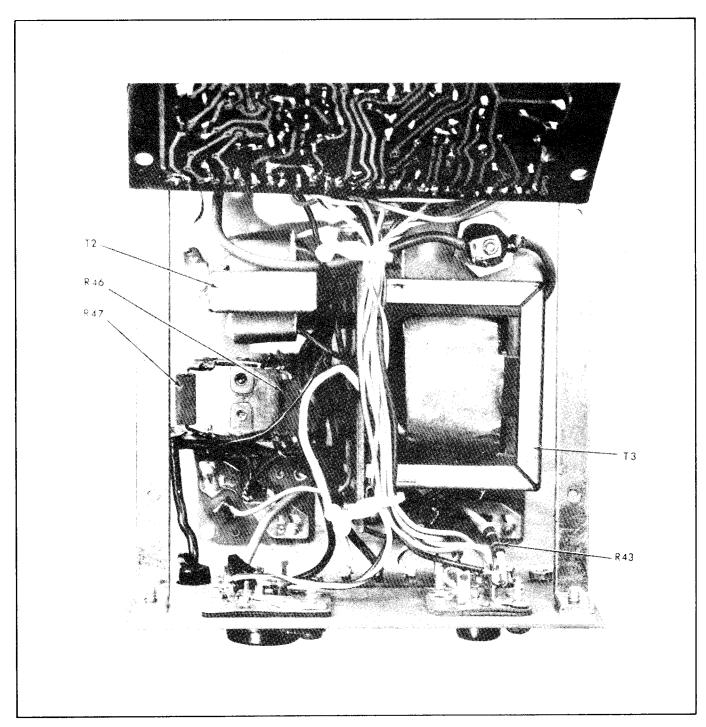
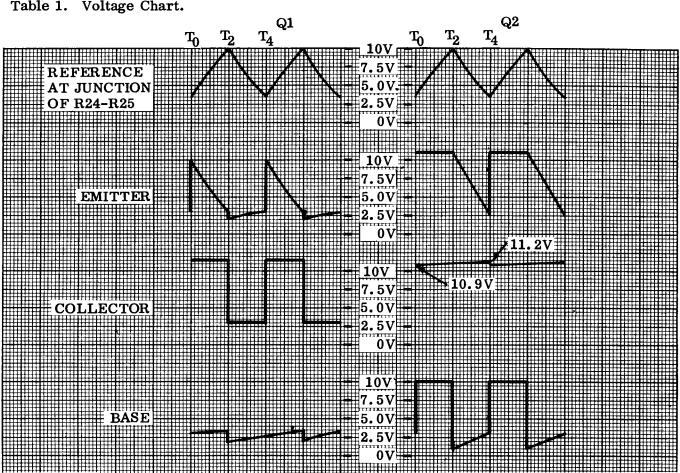


Figure 9. Top Chassis View.

Table 1. Voltage Chart.



	EMITTER	COLLECTOR	BASE		NOTES
Q5	1.7 VDC	3.7 VDC	1.6 VDC	1.	GROUND CHASSIS TO B- BEFORE ATTEMPTING TO TAKE ANY MEASUREMENTS.
Q6	1.6 VDC	3.7 VDC	1.5 VDC	2	ALL MEASUREMENTS MADE WITH NEGATIVE
Q8	1.28 VDC 0.05 VAC		1.8 VDC 0.5 VAC	۵.	LEAD OF OSCILLOSCOPE OR VTVM CONNECT- ED TO NEGATIVE POWER LEAD.
Q9	1.18 VDC 0.05 VAC		0.65 VDC 0.05 VAC	3.	Q1,2,5 AND 6 MEASUREMENTS TAKEN WITH SELECTOR SWITCH SET TO WAIL.
Q10	13.2 VDC 0.14 VAC		13.0 VDC 0.32 VAC	4.	Q8 THROUGH Q12 DC MEASUREMENTS TAKEN WITH SELECTOR SWITCH SET TO RADIO AND NO SIGNAL INPUT.
Q11	13.2 VDC 0.18 VAC		13.0 VDC 0.4 VAC	5.	Q8 THROUGH Q12 AC MEASUREMENTS TAKEN
Q12	13.6 VDC 0.0 VAC	13.6 VDC 0.0 VAC	13.2 VDC 0.0 VAC		WITH SELECTOR SWITCH SET TO RADIO WITH AN INPUT SIGNAL OF 1 VRMS AT 1 KHz - GAIN CONTROL SET AT APPROXIMATE MID-POINT.

Table 2. Troubleshooting Chart.

TROUBLE

PROBABLE CAUSE

Fuse blows.

One or more output transistors (Q10, Q11) defective and/or defective blocking transistor Q12.

No siren in any position. Radio and P.A. function normally.

Open capacitor C15.

No siren. Unit "chirps" in YELP position.

Open capacitor C6 or C7.

Little or no volume in all positions.

Defective loudspeaker.

Low output in all positions.

Defective transistor Q10, Q11, or Q12.

No radio or P.A. Siren tones OK.

Open capacitor C13 or C14.

Steady tone in all siren positions except MANUAL.

Defective resistor R3 or R5.

WAIL tone falls only. Manual tone only when SIREN button is held (does not coast down, but stops immediately when SIREN button is released).

Open capacitor C6.

WAIL tone rises to steady tone and holds. All other tones OK.

Open capacitor C3.

YELP tone falls only. All other tones OK.

Open capacitor C5.

Steady tone in YELP position. All other tones OK.

Open capacitor C4.

In MANUAL position, siren emits a steady or intermittent tone even though auxiliary switch (horn ring or foot) is not operated. Defective transistor Q5 or Q6. Electrical leakage at auxiliary switch due to dirt or moisture. (Switch resistance should not be less than 10K ohms.)

Excessive noise in P.A. position only.

Short-circuit in microphone.

Buzz in loudspeaker when engine or radio is operated.

Open capacitor C20.

Short siren blast in MANUAL position. Sometimes heard when vehicle is being started.

Defective capacitor C8 and/or defective diode CR3.

Frequency of siren affected by flashing lights.

Voltage drop in power lead. Connect amplifier directly to battery terminal.

PARTS LIST

SCHEMATIC SYMBOL	DESCRIPTION	PART NUMBER		EMATIC BOL	DESCRIPTION	PART NUMBER
*	RESISTORS				CAPACITORS	
R1,28 R2,11,12	1.5K ohm 27K ohm, 5%	100A220 100A244	C1,2	2,21	0.01 UF, Ceramic Disc	107A223
R3 R4	10K ohm, 5% 39K ohm, 5%	100A257 100A260	C3,6	3	82UF, 10V, Tantalum	107A624
R5 R6	18K ohm, 5% 470 ohm	100A258 100A255	C4,	5	4.7 UF, 15V Tantalum	107A678
R7 R8	1K ohm 150 ohm	100A202 100A238	C8,1	19,20	250 UF, 15V Electrolytic	108A107
R9 R10	8.2K, 5% 100K ohm, 5%	100A223 100A262	C9,1		0.0068 UF, Mylar 10 UF, 10V,	107A413 107A634
R20,22 R21	2.7K ohm, 5% 5K ohm,	100A256 105A204	C15		Tantalum 0.1 UF, Mylar	107A406
R23,31	potentiometer 4.7K ohm	100A224	C17		0.005 UF, Ceramic Disc	107A211
R24,25 R26,27	68K ohm, 5% 22K ohm, 5%	100A261 100A259	C18		0.05 UF, Ceramic Disc	107A214
R36 R37	22K ohm 270K ohm	100A208 100A227	C22 C23		0.47 UF, Mylar 0.22 UF, Mylar	$107\mathrm{B}405 \\ 107\mathrm{A}414$
R38	50K ohm potentiometer	106A105	C24		0.47 UF, Mylar	107A405
R41 R42	680 Ohm 10 ohm	100A231 100A251	7 01		TRANSFORMERS	
R43 R44 R45	1.8K ohm, $\frac{1}{2}$ watt 120 ohm, 5%, 2 watt 1.0 ohm, 1 watt	100A339 103A105 103A101	T1 T2		Transformer	120B123 120B125
R46,47 R50	0.05 ohm, 5 watt 220 ohm	103A208 100A219	Т3	Output	Transformer SWITCHES	120B124
R51	3.3K ohm, $\frac{1}{2}$ watt	100A340	S1	Pushbi	itton, SIREN	122A117
* Unless otherwise specified, all RESISTORS are in ohms,			S2 S4	Rotary	, SELECTOR F, Part of R38	122B135 106A105
$\pm \ 10\%$	$\frac{1}{4}$ watt.				MISCELLANEOUS	
	TRANSISTORS		MK1	Microp	shana	1970100
Q1,2,5,6,8	2N2925	125C119	P4	Barrie		137C109 229A111
Q9	RCA 40316, Driver		F1		15 Ampere, 3AG	148A107
Q10,11	2N1560 (Lansdale only)	125B403	DS1	-	amp, #53	149B101 143A106
Q12	Blocking DIODES	125B406		Knob,	Volume Control Function Switch	141A102 141A103
				-	nal Strip (3-terminal)	
CR1, 3, 4, 5, 7	TI51	115B101			nal Strip(2-terminal)	
CR6	1 Amp. Rectifier	115B301		Pilot L PC Bo	amp Holder and Jewe ard (with parts	l147A 1 04
				insta	lled)	200D404

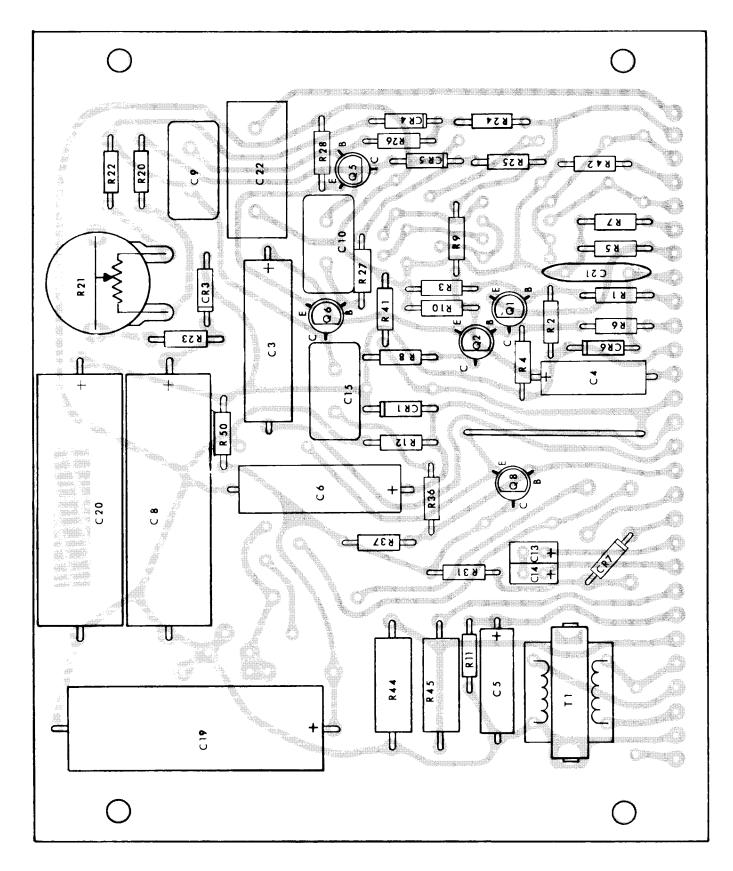


Figure 10. Component Location Diagram.

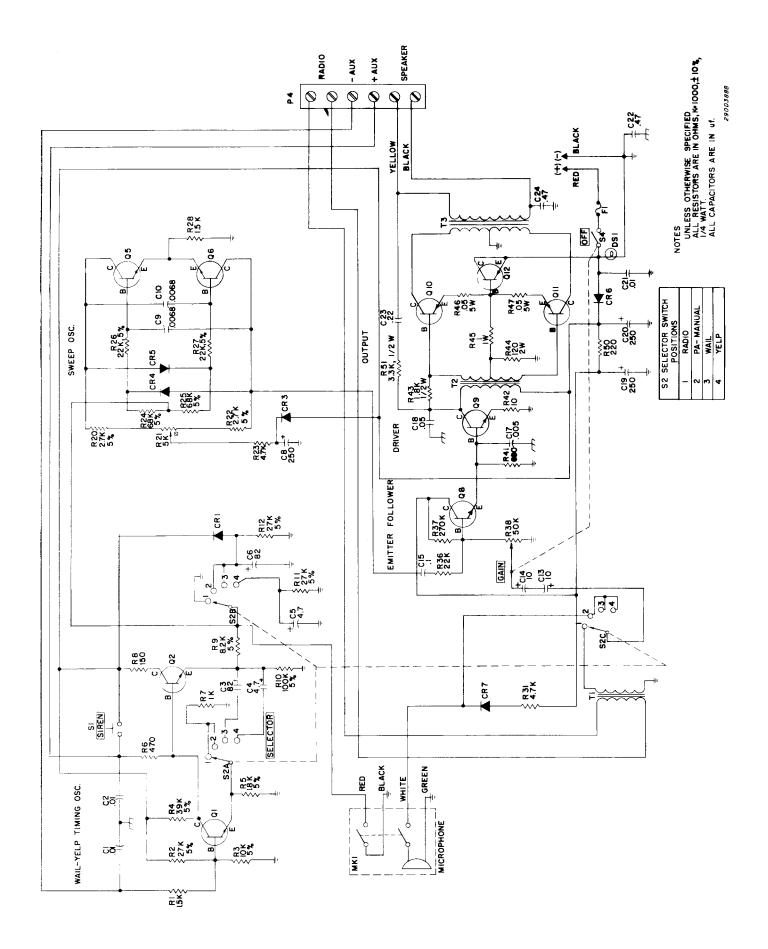


Figure 11. Schematic Diagram.